

1		Kit List & Instructions	(4 pages)
1	587-508 587-507	Strap (PS10017-3-3-8F)	
1	63408	Placard	
2	407 674	Washer (AN 960-C10)	
2	411 532	Screw (MS35207-263)	
2	37793-02	Plate Assembly	

QTY.

PART NO.

PART NAME

DESCRIPTION

PIPER AIRCRAFT CORPORATION
VERO BEACH, FLORIDA

OIL COOLER BAFFLE
WINTERIZATION KIT

IT NO.

761 050V

SHT. 2/4

DWG. NO.

78755

SERVICE KIT NO.

MODEL: PA-34-200T Effectivities: 34-7670141 and up

DRAWING REFERENCE: 37126
37495

FIELD MODIFICATION INSTRUCTIONS KIT

		INST'L. ASSY. SUB ASSY. KIT		DRAFTSMAN				
			LTR	REVISION	DESIGN ENGR.			
			BY					
			DATE		PROGRAM MGR.			
			APPD.					
			LTR		SCALE	LAST SECTION OF LAST VIEW		
			BY		CAL. WT.	ARM	ACT WT.	WT./SIGN
			DATE		TOL. .XXX**/- .010 .XX**/- .030 .X**/- .10			
			APPO		MANUFACTURING PRACTICES PIPER SPEC 9			

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PIPER AIRCRAFT CORP.

VERO BEACH, FLORIDA

DOA

Power Plant *2-7-76*

Service Card *3-4-76*

MANUFACTURING *3-2-76*

MATERIALS *3-2-76*

OIL COOLER BAFFLE

WINTERIZATION KIT

KIT NO. 761 050V

SH 1

OF 4

78755

INSTRUCTIONS

1. Provide a .208 hole in 37126-00 Baffle Assembly as located on Sketch "A". Insure metal shavings do not enter oil cooler fins.
2. Remove one screw and align 37793-02 Plate Assembly in outboard bay of 37126-00 Baffle Assembly.
3. Reinstall the screw and install 411 532 screw and 407 674 washer (aft).
4. Repeat on opposite engine.
5. Install 63408 placard on inside surface of oil filler door adjacent to existing lettering..
6. Install 587 508 strap, (PS10017-3-3-8F) using existing screw as shown on Sketch "B". When 37793-02 plate assembly is not installed on oil cooler, plate assembly is strapped in place, in the left hand side of the nose cone using strap as shown on Sketch "B"....
7. Record installation in aircraft log book.

PIPER AIRCRAFT CORPORATION
VERO BEACH, FLORIDA

OIL COOLER BAFFLE
WINTERIZATION KIT

IT NO. 761 050Y

SHT. 3/4

WAG. NO.

78755

ENGINE BAFFLE ASSY.

208 HOLE

411 532 SCREW

407 674 WASHER

37793-2 PLATE ASSY.

INSTL. AREA

PICKUP EXISTING

SCREW

37126-0 BAFFLE ASSY.(REF.)

78755

OIL COOLER BAFFLE

INSTALLATION

WINTERIZATION KIT

SKETCH "A" KIT 761 050V

PIPER AIRCRAFT CORPORATION

VERO BEACH FLORIDA

STORAGE AREA

37793-2

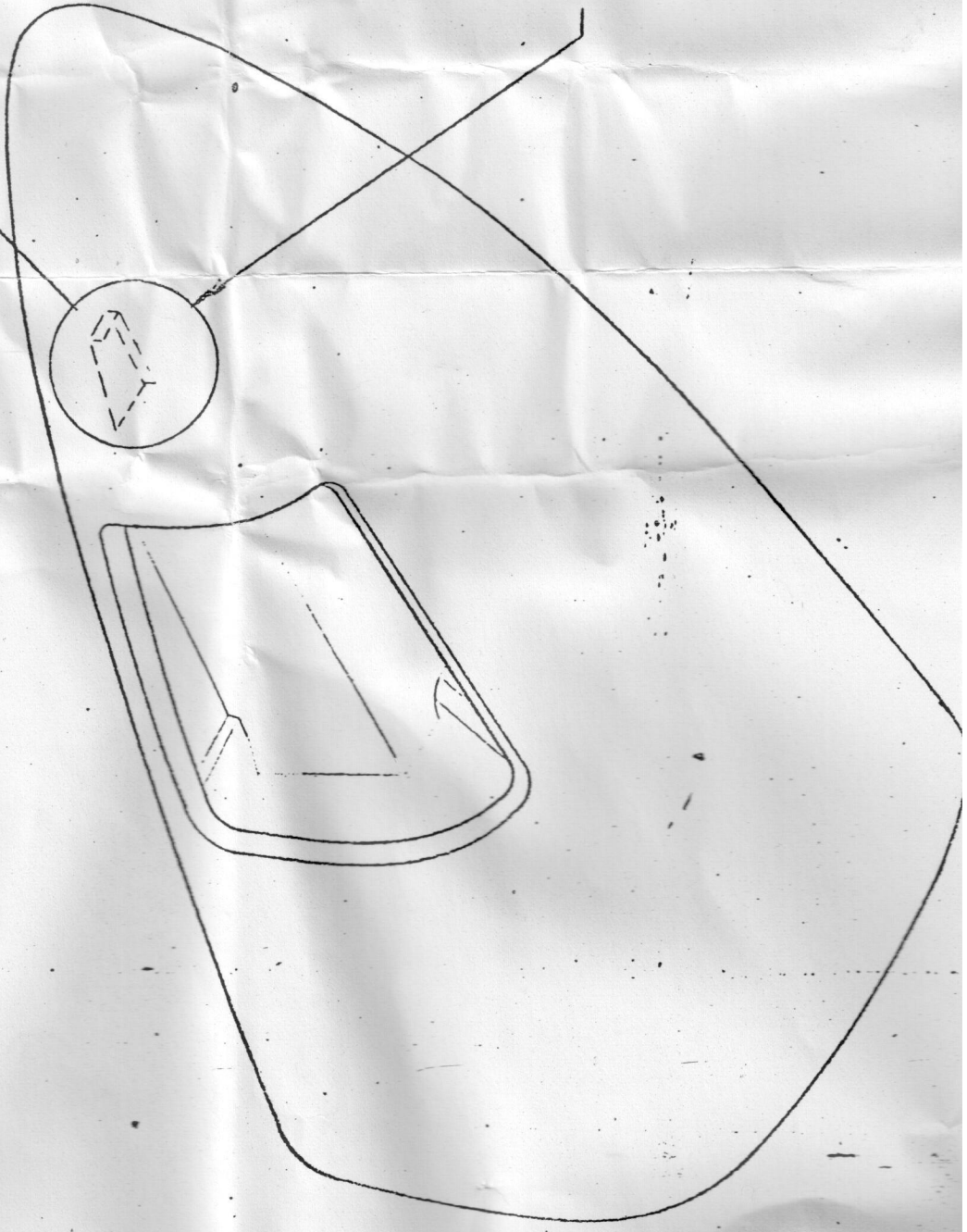
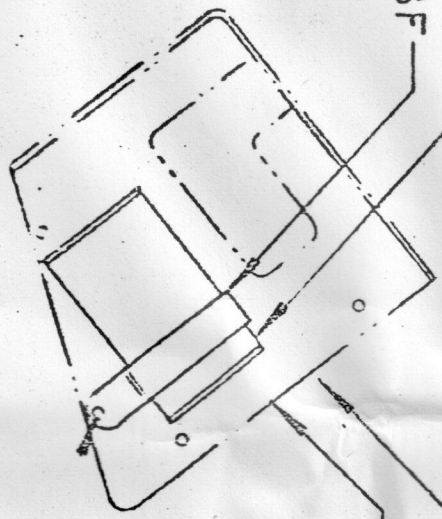
2REQD.

STRAP

PS10017-3-3-8F

EXISTING DECK -
ELECTRIC
EQUIPMENT

—USE EXISTING
SCREW



78755

OIL COOLER BAFFLE
INSTALLATION
WINTERIZATION KIT

SKETCH "B" KIT 761 050V

PIPER AIRCRAFT CORPORATION

VERO BEACH, FLORIDA