



Piper Aircraft, Inc.
2926 Piper Drive
Vero Beach, FL, U.S.A. 32960

SERVICE NO. 1140B BULLETIN

PIPER CONSIDERS COMPLIANCE MANDATORY

Date: July 22, 2026

(S)

Service Bulletin (SB) 1140B supersedes SB 1140A. Aircraft that were previously made compliant with SB 1140A are in compliance with SB 1140B.

SUBJECT:

**OXYGEN GENERATOR PROTECTIVE CAP AND
TUBE REMOVAL**

REASON FOR REVISION:

SB 1140B adds oxygen generator part number.

MODELS AFFECTED:

PA-46-310P Malibu
PA-46-350P Mirage / M350
PA-46-500TP Meridian / M500
PA-46-600TP M600
PA-46-701TP M700 Fury

SERIAL NUMBERS AFFECTED:

46-8408001 thru 46-8608067, 4608001 thru 4608140
4622001 thru 4622200, 4636001 thru 4636871
4697001 thru 4697725
4698001 thru 4698293
46020001 thru 46020090

COMPLIANCE TIME:

Within the next 25 hours of aircraft operation.

WARNING: DO NOT OPERATE THE AIRCRAFT PRESSURIZED UNTIL THIS SERVICE BULLETIN HAS BEEN COMPLETED.

NOTE: Until compliance with this Service Bulletin, flight above 25,000 feet MSL or over terrain that does not allow a rapid descent to a safe, unpressurized altitude, is not recommended.

APPROVAL:

The content of this service document has been reviewed and determined to be in accordance with applicable Federal Aviation Regulations.

PURPOSE:

It has been discovered that the affected aircraft may have been equipped with emergency oxygen generators with the protective shipping cover and/or a silicon safety tube not removed. The oxygen generators are activated by a trigger mechanism that strikes a percussion cap located on the end of the generator. Failure to remove the protective cover from the percussion cap and/or the silicon tube will result in the trigger mechanism not making contact with the percussion cap and, consequently, no activation of the oxygen generator.

ATA/JASC: 3500

(OVER)

INSTRUCTIONS:

NOTE: Refer to the appropriate section of Chapter 35 of the applicable Airplane Maintenance Manual (AMM) for the location of oxygen generators.

1. Locate the oxygen generators, Piper P/N's 471-025 or 557-805, underneath the co-pilot's seat and the RH, aft facing, rear seat. See Figure 1.

NOTE: When activated, the exterior of oxygen generators can reach elevated temperatures. Examine the heat shields surrounding each of the oxygen generators for the presence of any combustible materials (i.e. paper ID tags or tie wraps) and remove as necessary.

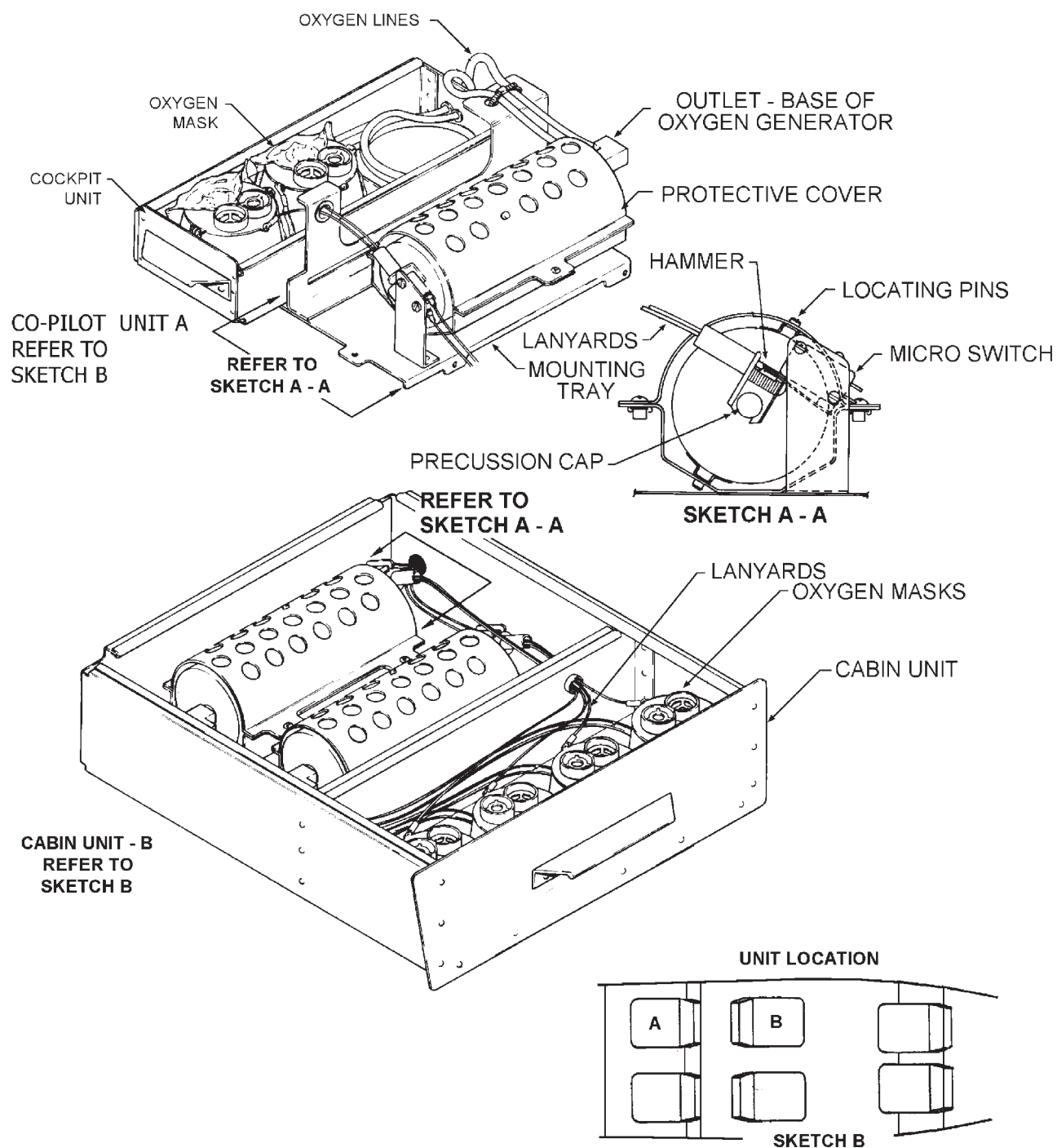
2. Examine the end of each oxygen generator where the percussion cap is located, see Figures 1 and 2, for presence of a yellow colored, protective cover and/or a silicon tube installed over the end of the trigger mechanism pin. If no protective covers or silicone tubes are found in the area shown in Figure 2, no further action is required, proceed to Step 4.

NOTE: Silicon tubes may be either red or clear and thus difficult to see. Take care to ensure all silicon tubes are removed.

3. If the yellow protective covers are found on any of the oxygen generator percussion caps, they must be removed. In addition, a silicon tube may also be installed over the end of the trigger mechanism pin, this tube may be secured to the protective cover by a safety pin. These components must also be removed. Remove protective covers, silicon tubes, and safety pins, see Figure 2, as follows:

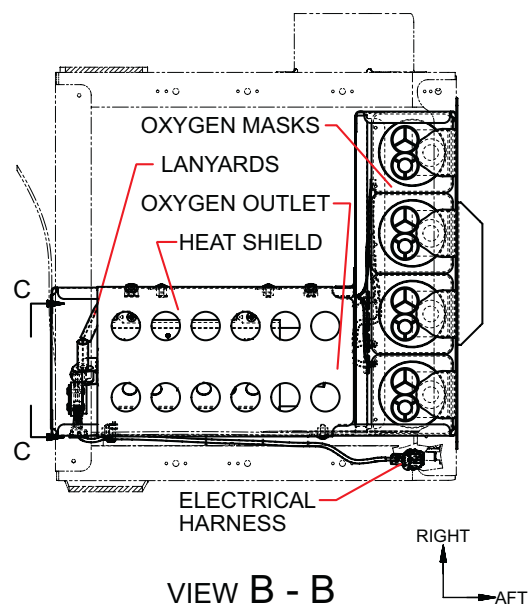
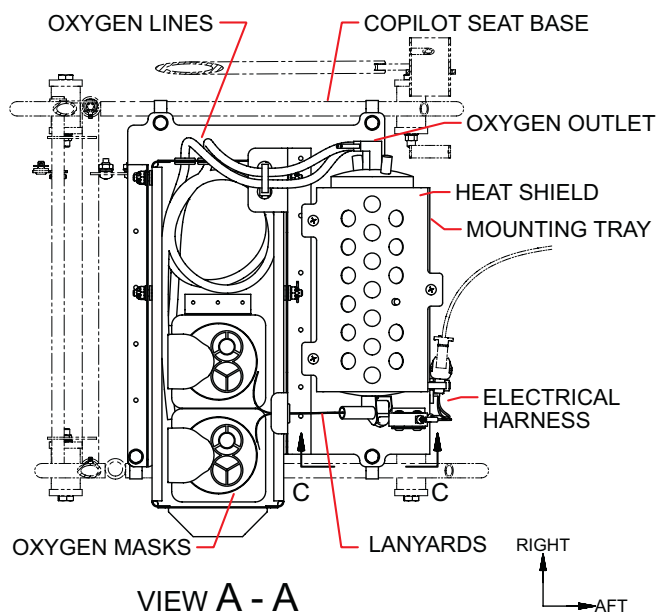
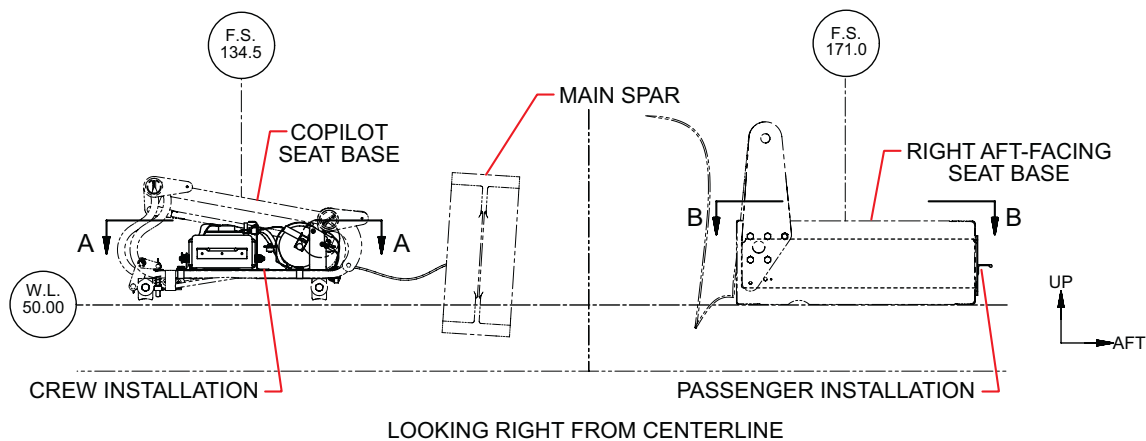
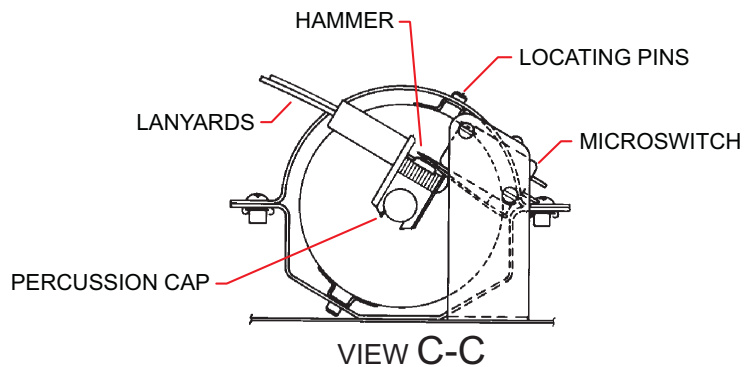
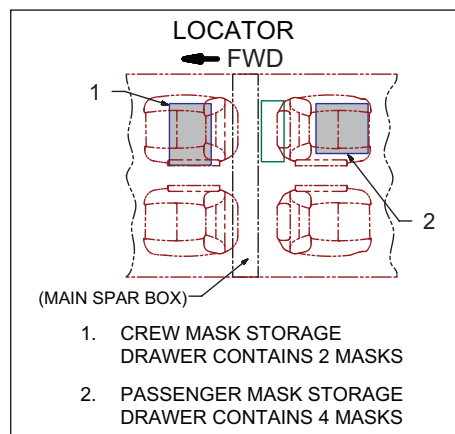
CAUTION: WHEN REMOVING PROTECTIVE COVERS AND/OR SILICON TUBES, ENSURE ALL THREE COMPONENTS SHOWN IN FIGURE 2 ARE REMOVED, AS REQUIRED.

- a. Remove the yellow colored protective cover from the percussion cap.
 - b. If the silicon tube is installed, grasp it with needle nose pliers and pull to remove the tube and protective cover from the oxygen generator.
4. Make a logbook entry documenting compliance with this service bulletin.



OXYGEN GENERATOR INSTALLATION PA-46-310P / -350P / -500TP

Figure 1 (Sheet 1 of 2)
Oxygen System Installation



OXYGEN GENERATOR INSTALLATION
PA-46-600TP / -701TP

Figure 1 (Sheet 2 of 2)
Oxygen System Installation



OXYGEN GENERATOR

Figure 2
Oxygen Generator Safety Equipment Installation

MATERIAL REQUIRED: N/A

AVAILABILITY OF PARTS: Your Piper Approved Service Center –
Find your local service center at <https://www.piper.com/>

EFFECTIVITY DATE: This service bulletin is effective on August 20, 2026. |

SUMMARY: Applicable factory participation is limited to new aircraft in warranty at the time of compliance. Factory participation will remain in effect for a period of time not to exceed 180 days from the effectivity date of this service bulletin.

Please contact your Piper Approved Service Center to make arrangements for compliance with this service bulletin in accordance with the compliance time indicated.

NOTE: Please notify the factory of any address/ownership corrections. Changes should include aircraft model, serial number, and current owner's name and address.

Corrections and/or changes should be directed to:

PIPER AIRCRAFT, INC.
Attn: Technical Publications
2926 Piper Drive
Vero Beach, FL 32960

or:

Publications@piper.com

Please include in subject line: "Aircraft Ownership Update"